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## ABSTRACT OF THE DISCLOSURE

Method for binding a quire formed of folded sheets slipped into each other, characterised in that it consists in providing at least one cut through the sheets of the quire as of a short distance from the folding edge of the quire, whereby every cut through a sheet of the quire defines a lip extending mainly crosswise to the above-mentioned folding edge of the quire and which is connected to the quire with its far end turned towards the folding edge, and whereby said lip has a widening.